

AMERICAN WELDQUIP, INC.

LINER GAUGE INSTRUCTIONS

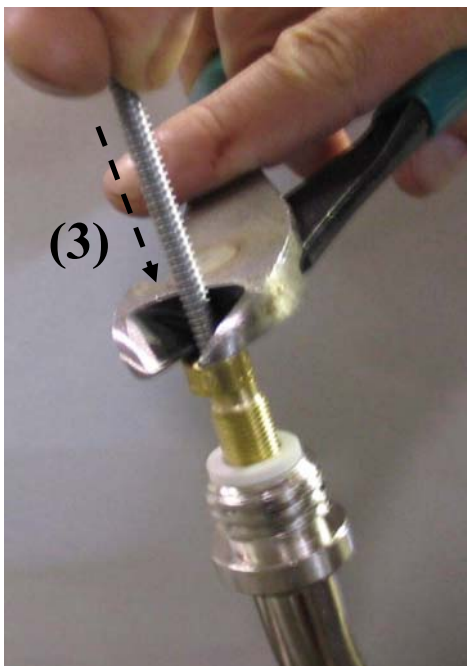
**PART # LG-.40 TO BE USED WITH THE FOLLOWING DIFFUSERS:
75004033S, 75004033S-U, 75004033, 75004033-U, 75004033L, 75004033L-U, 75004033XL,
75004033XL-U, 75004033-6, 75004033F, 75004034 & 75004007.**

**PART # LG-.25 TO BE USED WITH THE FOLLOWING DIFFUSERS:
75002007S, 75002007, 75002007L, 75002007XL, 75002007HR, 75002033 & 75002033A.**



(1) Install Liner in gun.

(2) Place correct Liner Gauge over Liner, flush with conductor tube.



(3) While slightly pushing the Liner back toward the conductor tube, cut the Liner, flush with the Liner Gauge.

(4) The Liner is now cut to the proper length.

